Technical Drawing Higher Level

LEAVING CERTIFICATE EXAMINATION, 1991

TECHNICAL DRAWING - HIGHER LEVEL

PAPER II(A) - ENGINEERING APPLICATIONS

THURSDAY, 20 JUNE - MORNING 9.30 to 12.30

200 Marks

INSTRUCTIONS

(a) Answer four questions.

(b) All questions carry equal marks.

(c) Drawings and sketches should be in pencil unless otherwise stated.

(d) Where dimensions are omitted they may be estimated.

(e) Credit will be given for neat orderly presentation of work.

(f) Candidates should work on one side of the paper only.

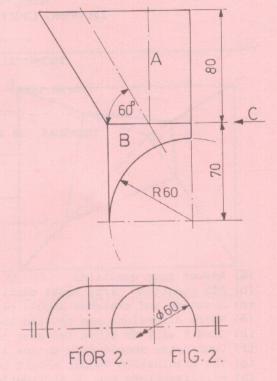
(g) The Examination Number should be written on each drawing sheet used.

(h) All dimensions are in millimetres.

- 1. Details of a PIPE VICE are given in Fig. 1 with the parts list tabulated below.
 - Draw a full size sectional elevation A-A showing the parts completely (a) assembled.
 - Insert item reference numbers to identify the parts and add the title (b) PIPE VICE.
 - With the aid of a short note and/or sketch, explain the function of the 10 mm diameter hole in the body (Part number 1).

	INDEX	PART	REQUIRED
	1	Body	1
	2	Clamping Screw	1
	3	Sliding Vee	1
L	4	Securing Screw	1

- The elevation and half plan of a chute assembly are shown in Fig. 2.
 The assembly consists of two separate parts A and B.
 - (i) Draw the given views of the assembly and project an end elevation when viewed from C.
 - (ii) Draw a half development of each of the parts.



3. (a) Draw the profile and displacement diagram for a cam rotating in an anti-clockwise direction and imparting the following motion to a 20 mm diameter roller follower:-

0° to 30° Dwell

30° to 210° Rise 36 mm with Simple Harmonic Motion

210° to 240° Dwell.

240° to 360° Fall 36 mm with Uniform Motion.

The minimum distance between the central axis and the cam edge is 40 mm.

(b) A toggle action mechanism is illustrated in Fig. 3. The crank OA rotates at uniform angular velocity about 0. Links AB, CB and DB are pivoted at B. C is a fixed pivot point and D is constrained to move along the horizontal axis.

> Draw a displacement diagram and plot the displacement of D for one revolution of OA.

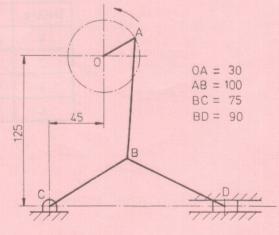


FIG. 3 FÍOR 3.

4. Answer SECTION A OR SECTION B but not both.

SECTION A

- (a) Fig. 4 shows a schematic layout of an air compressor. Sketch freehand the layout drawing with the compressor at the commencement of the delivery stroke. Identify and label on the sketch the following parts:cooling fins, piston, piston seal rings, cylinder, cylinder head, connecting rod, crankcase, crankpin, crank, balance weights and nonreturn valve (One shown).
- (b) (i) There are two non-return valves fitted to the compressor. With the aid of a sketch and brief note, explain the operation of the valves during the delivery stroke.
 - (ii) Sketch one of the following:
 - (1) Radial bearing.
 - (2) Thrust bearing.
 - (3) Drawing convention for bearings.

OR

SECTION B

- (i) Explain briefly what is meant by a CAD/CAM system.
- (ii) With the aid of sketches and a short note, explain what is meant by(a) incremental programming and (b) absolute programming.
- (iii) Write a short program using absolute co-ordinates for finish turning the profile shown in Fig. 4A.

Answers to be given on drawing sheet.

- Three views of a machine mounting are shown in Fig. 5 with the parts list tabulated below.
 - (a) Using the scale provided, make a full size detailed working drawing of part 1 (Base). The detailed drawing should show fully the shape of the part and should be fully dimensioned.
 - (b) Using the scale provided, make an isometric drawing of part 2 (Mount). The isometric view should be full size having X as the lowest point on the drawing.

INDEX	PART	REQUIRED
1	Base	1
2	Mount	1
3	Bush	2
4	Spindle	1
5	Collar	1
6	Pin	1

6. Answer SECTION A OR SECTION B but not both.

SECTION A

Details of a welded stanchion base and key to assembly are shown in Fig. 6.

- (a) Assemble the parts and draw an isometric view of the base to a scale 1:5.
- (b) Dimension the base for a 6 mm fillet weld all round.
- (c) Title the drawing.

OR

SECTION B

- (i) Describe four functions used in CAD systems which are not possible by means of traditional manual draughting.
- (ii) Use sketches to explain the various types of 3-D models that can be used within computer aided design.
- (iii) With the help of neat sketches, describe the difference between Cartesian and Polar co-ordinate systems.

Answers to be given on drawing sheet.

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